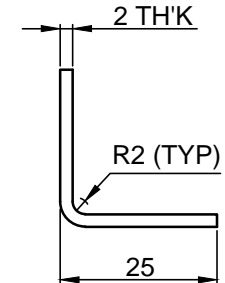
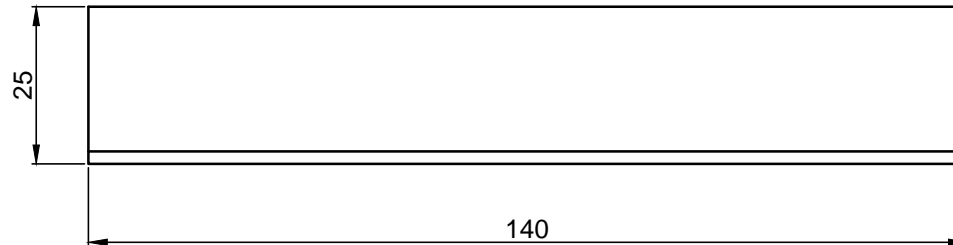


DRG. No.
849-44178






SURFACE TEXTURE



REVISION	DATE	CHANGE	BY/APP.

SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL	~	▽		▽▽		▽▽▽		▽▽▽▽		▽▽▽▽▽		▽▽▽▽▽▽
1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244									
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)									
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000				
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				

	1	R101502200	CHANNEL L=140 X46 X2 TH'K			IRSM-97 GR-1				
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION							
PRODUCT										
MEMU 3-PHASE (DMC)										
APPROVED	Shivakumar H.G.	26/08/19				MATERIAL		SCALE		
CHECKED	S.Moorthy Raja	26/08/19								
DRAWN	K. Jagdeesh	24/08/19	MEMU	849-44001,849-44002,849-44009			1			
TRACED			MODEL	NEXT ASSEMBLY			QTY.			
STANDARDS			MATERIAL CODE							
BHARAT EARTH MOVERS LTD.,			TITLE							
PRODUCT DESIGN			ANGLE							
BANGALORE COMPLEX										
REF.DRG.						---				
		PRODUCT DESIGN						Wt.Kg.	SHEET 1 OF 1	ALT. 
DRG.No.						849-44178				